

Certificate

TÜVNORD/15085/CL1/318/17/3

Report no. / Manufacturer no. / Validity notice: 8125025505 / 11718 / 2026-08-24 - 2029-05-31

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

**Weihe GmbH
Teichkoppel 63
24161 Altenholz
Germany**

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

**EN 15085-2 classification level CL1
in the type of activity D, P, S**

in the range indicated in the annex.

Lead auditor:
Dipl.-Ing. (FH) BREMER

Hamburg, 2026-08-24



certification body, Dipl.-Ing. (FH) ROHARDT

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Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
135	1.1	t = 1.5 - 5.8 mm D ≥ 30.2 mm	BW, fully mechanized
	1.1, 8.1	t = 3 - 8 mm	FW, fully mechanized
	1.1	t = 1 - 3 mm	FW
		t = 1 - 4 mm	BW
	1.2	t = 3 - 24 mm D ≥ 150 mm	FW, BW
	8.1	t = 2 - 12 mm D ≥ 150 mm	FW, BW, for rotating positions PA and PC
141	1.1	t = 0.8 - 3 mm	BW, fully mechanized
		t = 3 - 11 mm D ≥ 25 mm	BW
		t = 1 - 6 mm	BW, fully mechanized
	8.1	t = 2 - 8 mm D ≥ 26 mm	FW, BW, for rotating positions PA and PC
145	8.2	t = 1.8 - 7.2 mm D ≥ 30.2 mm	FW, BW
783	1.1/1, 1.1/10, 1.1/8	t ≥ 1 mm	Stud diameter 3 - 12 mm

Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components
- Design of components for railway vehicles

Responsible welding coordinator(s):

Sven Daniel Beuster, Level A (IWE) [external]

born: 1979-11-28

1st deputy(ies) of the responsible welding coordinator(s):

Jürgen Kaiser, Level C (IWS)

born: 1964-09-22

Others deputies:

Lasse von Keitz, Level C (IWS)

born: 1991-07-10

Remarks: