

Certificate

TÜVNORD/15085/CL1/318/17/2A1

Report no. / Manufacturer no. / Validity notice: 8123734578 / 11718 / 2025-06-18 - 2026-05-31

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Weihe GmbH
Teichkoppel 63
24161 Altenholz
Germany

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

Lead auditor:
Dipl.-Ing. (FH) BREMER

Hamburg, 2025-06-18



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg
tuev-nord.de | certifications@tuev-nord.de



Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1 1.1, 8.1 1.1 1.1 1.2 8.1	t = 1.5 - 5.8 mm D ≥ 30.2 mm t = 3 - 8 mm t = 1 - 3 mm t = 1 - 4 mm t = 3 - 24 mm D ≥ 150 mm t = 2 - 12 mm D ≥ 150 mm	BW, fully mechanized FW, fully mechanized FW BW FW, BW FW, BW, for rotating positions PA and PC
141	1.1 1.1 8.1 8.1	t = 0.8 - 3 mm t = 3 - 11 mm D ≥ 25 mm t = 1 - 6 mm t = 2 - 8 mm D ≥ 26 mm	BW, fully mechanized BW BW, fully mechanized FW, BW, for rotating positions PA and PC
145	8.2	t = 1.8 - 7.2 mm D ≥ 30.2 mm	FW, BW
783	1.1/1, 1.1/10, 1.1/8	t ≥ 1 mm	Stud diameter 3 - 12 mm

Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components
- Design of components for railway vehicles

Responsible welding coordinator(s):

Sven Daniel Beuster, Level A (IWE) [external]

born: 1979-11-28

1st deputy(ies) of the responsible welding coordinator(s):

Jürgen Kaiser, IWS

born: 1964-09-22

Others deputies:

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Remarks: