

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Weihe GmbH**

**Teichkoppel 63
24161 Altenholz
GERMANY**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles CL 1

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.1 1.1 8 5.2	t = 1 - 3 mm t = 1 - 4 mm t = 2 - 12 mm D >= 150 mm t = 3 - 8 mm	FW BW BW, FW, D>=150mm für rotierende Positionen PA und PC / for rotating positions PA and PC BW, FW

(continuation: see reverse)

Responsible welding coordinator: Stephan Guhde (EWE) born: 29.04.1961

Deputy with equal rights: -

Deputy: Jürgen Kaiser (IWS) born: 22.09.1964

Certificate no.: TÜVNORD/15085/CL1/318/0A1/17

File reference: 8115670457 TN1718

Valid: from 14.06.2018 to 15.12.2020

Issued on: 14.06.2018

Auditor: HESSE
General regulations (see reverse)



Hoffmann
Hoffmann
certification body

Certificate no.: TÜVNORD/15085/CL1/318/0A1/17

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	3.1	D >= 500 mm t = 3 - 24 mm D >= 150 mm	BW, FW, D>=150mm für rotierende Positionen PA und PC / for rotating positions PA and PC
141	8 1.1	t = 2 - 8 mm D >= 26 mm t = 3 - 11 mm D >= 25 mm	BW, FW, D>=26mm für rotierende Positionen PA und PC / for rotating positions PA and PC BW

Comments:

Authorized for performing, evaluation and approval of qualification tests of welders and welding operators and tests for the approval of welding procedure specification is: Mr. Stephan Guhde (EWE)

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.